Wednesday, 1/11/2006 4:25:54 PM

User:

Kim Johnston

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number Estimate Number : 25460

: 10283

P.O. Number

: N/A

: 1/11/2006 This Issue Prsht Rev.

: NC

: NIA : 25442E

S.O. No. : N/A

: SMALL /MED FAB

Part Number **Drawing Number**

Drawing Name

: D31991

.: BRACKET

: D3199 REV A1 : N/A

Project Number Drawing Revision

: A1 : NIA

Material : 2/4/2006 **Due Date**

Qty:

100 Um:

Each

Previous Run Written By

First Issue

Checked & Approved By Comment

Est Rev:C

COMMENT BELOW Removed Scribing 05-11-05

SEE COMMENT PELOU

JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

11

1.0 PG

PURCHASING

06-01.12

Comment: PURCHASING

Issue P/O:

Email or Ship DXF file to vendor

Laser Cut D3199-1 bracket per Dwg D3199 Material release note is required

2.0

D31991F

Bracket



Comment: Qty.:

1.0000 Each(s)/Unit Total: 100.0000 Each(s)

Bracket

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

C206/02/01

4.0

QC6

DIMENSIONAL CHECK

Comment: DIMENSIONAL CHECK

5.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

1-Deburr if necessary

2-Form as per Dwg D3199



DL 04/02/08



Dart Aerospace	: Ltd	oace	rt Ae	Dart	
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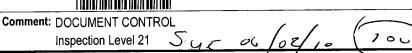
W/O:		WORK ORDER CH	ANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
<u> </u>					<u> </u>		

Part No: _	PAR #:	Fault Category:	NCR: Yes (No) DQA:	Date: <u>⊘6/02//</u>
		•	QA: N/C Closed:	Date:

NCR:			WORK OR	DER NON-CONFORMANC	E (NCR)			
DATE S		Description of NC		Corrective Action Section B	Verification			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Date: Wednesday, 1/11/2006 4:25:54 PM User: Kim Johnston **Process Sheet** Drawing Name: BRACKET Customer: CU-DAR001 Dart Helicopters Services Part Number: D31991 Job Number: 25460 Job Number: Description: Seq. #: Machine Or Operation: INSPECT WORK TO CURRENT STEP QC5 6.0 Comment: INSPECT WORK TO CURRENT STEP POWDER COATING 7.0 Comment: POWDER COATING per QSI 005 4.3 $Q_{\rm c}$ $_{\rm m}$ 06 - 02 INSPECT POWDER COAT/CHEMICAL CONVERSION Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3 8.0 POWDER COAT/CHEMICAL CONVERSION PACKAGING RESOURCE #1 PACKAGING 1 9.0 Comment: PACKAGING RESOURCE #1 Identify and Stock C406602109 Location: 135 DOCUMENT CONTROL 10.0





Job Completion

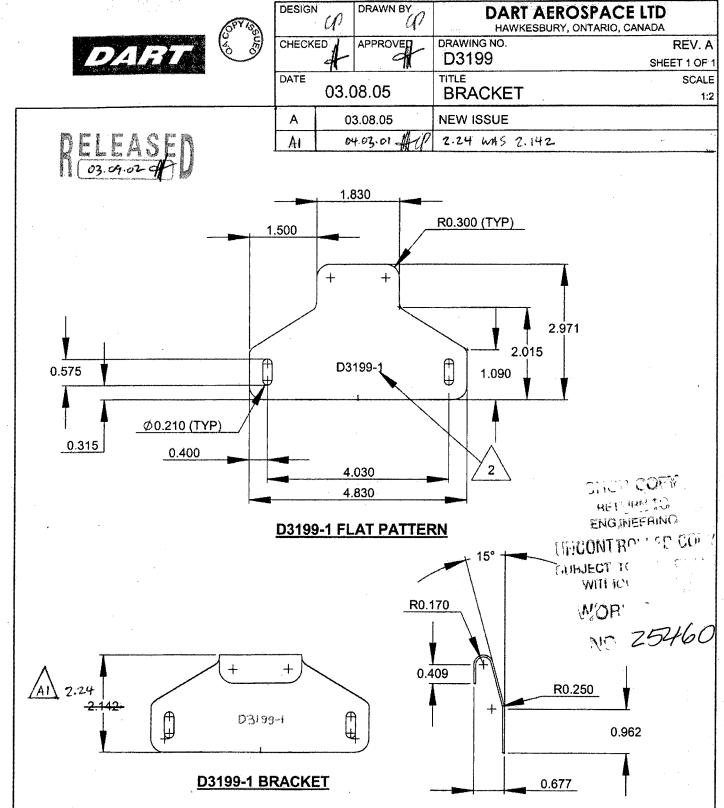


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W/O:		WORK ORDER	CHANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date: _	
			QA: I	N/C Close	d:	Date: _	

NCR:			WORK ORD	ER NON-CONFORMANC	E (NCR)	·		
		Description of NC		Corrective Action Section B		Verification	A	A
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
		,						

NOTE: Date & initial all entries



NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET 0.040" THICK PER MIL-S-5059 (REF DART SPEC. M304S) ANNEALED
- 2) SCRIBE DART P/N D3199-1 AS SHOWN.
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5) ALL DIMENSIONS ARE IN INCHES.

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